

Date: Thursday, 8/23/2007 11:52:26 AM
 User: Kim Johnston

Process Sheet

Customer	: CU-DAR001 Dart Helicopters Services		Drawing Name	: VALVE ASSEMBLY (1/4")		
Job Number	: 34235					
Estimate Number	: 10962					
P.O. Number	: N/A		Part Number	: D20014		
This Issue	: 8/23/2007	S.O. No. : N/A	Drawing Number	: D2001 REV C		
Prsht Rev.	: NC		Project Number	: N/A		
First Issue	: N/A		Drawing Revision	: C		
Previous Run	: 32197		Material	: N/A		
Written By			Due Date	: 9/3/2007 Qty: 8 Um: Each		
Checked & Approved By						
Comment	: Est. A 04.07.06 New Issue KJ/RF					

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
1.0	PG	PURCHASING
		 Comment: PURCHASING Issue P/O: <u>4453</u> <i>cLo7/08/24</i> P/N: 76-101-32 (1/4 NPT) Possible Supplier: Flo-Control Inc. Material release note is required
2.0	7610132	VALVE
		 Comment: Qty.: 1.0000 Each(s)/Unit Total : 8.0000 Each(s) VALVE
3.0	PACKAGING 1	PACKAGING RESOURCE #1
		 Comment: PACKAGING RESOURCE #1 Recieve & Inspect for Transit Damage Ensure Material Release Note is attached
4.0	QC6	DIMENSIONAL CHECK
		 Comment: DIMENSIONAL CHECK <i>EP 07/08/04 Q</i>
5.0	SMALL FAB 1	SMALL & MEDIUM FAB RESOURCE 1
		 Comment: SMALL & MEDIUM FAB RESOURCE 1 Remove existing ID numbers and replace with Dart P/N & B/N <i>SB 07/09/04 (XB) 8</i> <i>Do NOT Remove Handles</i>

Dart Aerospace Ltd

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: Date: 09/09/05
 QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Date: Thursday, 8/23/2007 11:52:26 AM
User: Kim Johnston

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: VALVE ASSEMBLY (1/4")

Job Number: 34235

Part Number: D20014

Job Number:



Seq. #: Machine Or Operation:

Description :

6.0 QC5

INSPECT WORK TO CURRENT STEP



8/21/07/04 (8)

Comment: INSPECT WORK TO CURRENT STEP

7.0 PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: _____

Crafts (8)

8.0 QC21

FINAL INSPECTION/W/O RELEASE



(8)

Comment: FINAL INSPECTION/W/O RELEASE

8/21/07/05

Job Completion



8/21/07/05

Dart Aerospace Ltd

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____
 QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

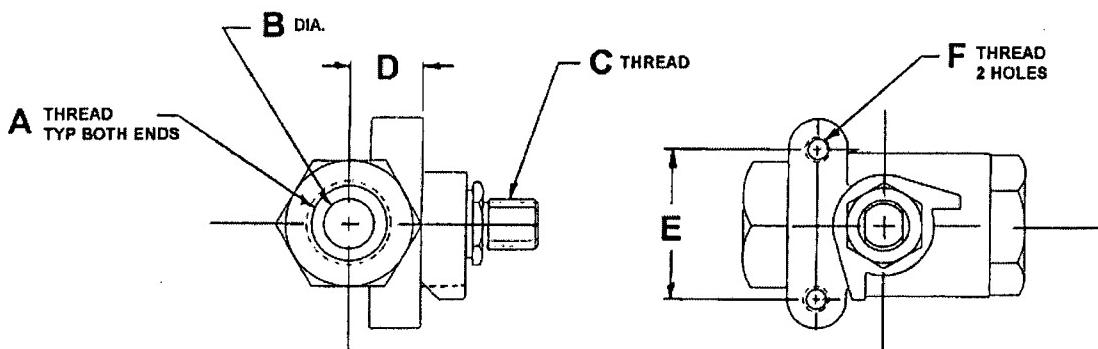
NOTE: Date & initial all entries

DART

DESIGN <i>RF</i>	DRAWN BY <i>RF</i>	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA		
CHECKED <i>RF</i>	APPROVED <i>RF</i>	DRAWING NO. D2001	REV. C	SHEET 1 OF 1
DATE 04.07.06		TITLE VALVE ASSEMBLY	SCALE NTS	
-	90.04.02	NEW ISSUE		
A	92.05.12	-043 ADDED		
B	96.04.10	DART P/N CHG,041-6,042-12,ADD -16		
C	04.07.06	ADD D2001-4		

RELEASED
04.09.09 RF

SPECIFICATION CONTROL DRAWING



Dart P/N	Apollo P/N	A	B	C	D	E	F
D2001-4	76-101-32	1/4 NPT	0.370	3/8-24 NF	0.56	1.120	10-24 UNC
D2001-6	76-102-01	3/8 NPT	0.370	3/8-24 NF	0.56	1.120	10-24 UNC
D2001-8	76-103-01	1/2 NPT	0.500	3/8-24 NF	0.60	1.120	10-24 UNC
D2001-12	76-104-01	3/4 NPT	0.680	7/16-20 NF	0.79	1.370	10-24 UNC
D2001-16	76-105-01	1 NPT	0.870	7/16-20	0.99	1.370	10-24 UNC

NOTES:

- 1) POSSIBLE SUPPLIER: FLO-CONTROL INC. OR APOLLO VALVE DIVISION
- 2) DISCARD HANDLE AND ATTACHING NUT, EXCEPT FOR D2001-4
- 3) CHECK DIMENSION SHOWN ON THIS DRAWING
- 4) REFERENCE INFORMATION:

MATERIAL: 316 STAINLESS STEEL
INVESTMENT CAST COMPONENTS
MEETS NACE-MR-01-75
MEETS WW-V-35C TYPE II, COMP SS, STYLE 3
PRESSURE RATING: 2000 PSI @ 100°F
150 PSI @ 400°F

- 5) IDENTIFY WITH DART P/N & B/N USING FINE POINT PERMANENT INK MARKER

SHOP COPY
RETURN TO
ENGINEERING
UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO. 34235

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"Apollo" valves



Manufactured by Conbraco Ind. Inc.

P. O. Box 125 Pageland S.C. 29728

Phone: [843] 672-6161

Fax: [843] 672-1566

Certificate of Compliance

Customer: FLO-CONTROL INC

Date: 8/28/2007

CII Order#: C 240529

PO#: 58806

Part #: 7610132A Qty. 8 Description: BV,1/4"NPT,SS,SS TEE HNDL

7610301A 6 BV,1/2"NPT,SS

[Signature]

Higdon

This is to certify that the above materials comply with the requirements of the applicable purchase order and the codes and ratings shown in our published catalog of the "Apollo" valves, manufactured by Conbraco Industries Inc. or other specifications as noted above. All products are manufactured, tested and assembled in the United States of America. All products have met or exceed the inspection process.

Respectfully,

John F. Higdon

John F. Higdon
Corporate Quality Assurance Manager

PQA049



Purchase Order

Date Aug 24, 2007	Page 1
Purchase Order Number PO00004453	

Dart Aerospace Ltd
1270 Aberdeen St
Hawksbury, Ontario K6A 1K7
Phone: (613)632-9577
Fax: (613)632-1053

FAXED
File 761032

Vendor Address:

Flo-Control Inc.
80 Center Rd.
Cartersville, GA 30121
Phone (770) 382-0006
Fax (770) 382-0161

Ship To:

Main Finished Goods Location
Dart Aerospace Ltd
1270 Aberdeen St
Hawksbury, Ontario K6A 1K7

Reference	Contact	Vendor Number	PO Date	Terms	Ship Via	Expected Arrival
		VU-FL0001	Aug 24, 2007	N30	Fedex	Aug 31, 2007

Qty. Ordered	Item Number	Description	Expected Arrival	Drop-Ship	Unit Cost	UOM	Extended Price
8.0000	7610132 <i>7610301</i>	VALVE Comments: P/N: 76-101-32 (1/4 NPT) AS PER DWG D2001 REV. C	8/31/2007	No	40.700000	Each	325.60

CERTIFICATE OF CONFORMITY
REQ'D UPON DELIVERY

Please ship A.S.A.P.

Comments:

Tax Summary:

Less: included tax	0.00
Subtotal	325.60
Total tax	0.00
Total purchase order in USD Dollars	325.60

Entered By: *CL* CLAVOIEApproved By: *JW*

Aerospace Ltd

Aerospace Ltd
0 Aberdeen St
Hawksbury, Ontario K6A 1K7
Phone: (613) 632-3336
Fax: (613) 632-4443

Receiving Slip

Date Aug 9, 2007	Page 1
Receipt Number RCP00005317	

Purchase From:

Flo-Control Inc.
80 Cente Rd.
Cartersville, GA 30121

Ship To:

Main Finished Goods Location
Dart Aerospace Ltd
1270 Aberdeen St
Hawksbury, Ontario K6A 1K7

Reference	Description	Contact	Vendor Number	PO Number
			VU-FL0001	PO00004278

Vendor Item Number	Item Number	Description	Qty. Received	UOM	Unit Cost	Extended Cost	Arrival Date
	7610132	VALVE FEDEX ACCT # 15179324-0 PLEASE SHIP ASAP P/N 76-101-32 (1/4 NPT) PER DRWG D2001 REV.C B/N32197	10.0000	Each	100.00	1000.00	Aug 09, 2007

REFERENCE ONLY

Comments:

DART**Purchase Order**

Date Aug 24, 2007	Page 1
Purchase Order Number PO00004453	

Dart Aerospace Ltd
1270 Aberdeen St
Hawksbury, Ontario K6A 1K7
Phone: (613)632-9577
Fax: (613)632-1053

REVISED.**FAXED
FORWARD****Vendor Address:**

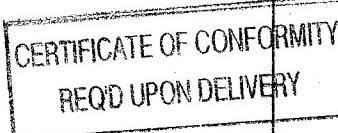
Flo-Cont of Inc.
80 Center Rd.
Cartersville, GA 30121
Phone (770) 382-0006
Fax (770) 382-0161

Ship To:

Main Finished Goods Location
Dart Aerospace Ltd
1270 Aberdeen St
Hawksbury, Ontario K6A 1K7

Reference	Contact	Vendor Number	PO Date	Terms	Ship Via	Expected Arrival
		VU-FL0001	Aug 24, 2007	N30	Fedex	Aug 31, 2007

Qty. Ordered	Item Number	Description	Expected Arrival	Drop-Ship	Unit Cost	UOM	Extended Price
✓ 8.0000	7610132	VALVE Comments: P/N: 76-101-32 (1/4 NPT) AS PER DWG D2001 REV. C	8/31/2007	No	100.0000	Each	800.00
✓ 6.0000	7610301	VALVE Comments: AS PER DWG D2001 REV. C P/N: 76-10301 VALVE 0.5"	8/31/2007	No	151.9897	Each	911.93



Comments:	Tax Summary:	Less: included tax	
		Subtotal	
		Total tax	
		Total purchase order in USD Dollars	
			610.62

Entered By: CLAVOIE

Approved By:

Conbraco Industries, Inc.
701 Matthews Mint Hill Rd.
Matthews, NC 28105
(704) 847-9191



Page: _____ 1

Sold to:		Ship To:					Plt(s) STC	Pcs
FLO-CONTROL INC 80 CENTER RD CARTERSVILLE UNITED STATES		GA 30121 DART AEROSPACE MAIN FINISHED GOODS LOC 1270 ADERBEEN ST HAWKSBUY UNITED STATES					** ORIGINAL **	
Customer Number: 01004667		Customer Order: 58806		Order Number: C240529	Date Received: 8/28/07	Salesman: 4	Ship Via/Instructions: FE01 FDX ACCT# 15179324-0	
Line Number	Part Number	Part Description		Quantity Ordered	Quantity Shipped	Unit	Customer Part Number / Comments	
1000	7610132A	CONTACT PO# P00004453 AT PHONE: SHIP FE01(2ND DAY AIR) PER EMAIL FROM CATHY S. BV, 1/4"NPT, SS, SS TEE HNDL		8	8	EA		
1049	CERTIF01	CERTIFICATE OF COMPLIANCE		1	0	EA	Certificate of Compliance N/C	
2000	7610301A	BV, 1/2"NPT, SS		6	6	EA		
2049	CERTIF01	CERTIFICATE OF COMPLIANCE SHIPPING LOCATION: Pageland Distribution Center		1	0	EA	Certificate of Compliance N/C	